



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

ship 8-21
RBEM262V3000101-19

Job Sheet 178199



Part No: RBEM262V3000101-19

Job Qty: 6 ea

Part Name: Angle Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/28/18

Job Tracking No:

Due Date: 7/2/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM262V3000101 Rev. 1 IPP Rev. A 18.05.14 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	6 Ea		7/2/18	0.00	0.00	Start Up Large Fab-7		EL
110	Large Fab	6 pcs		7/2/18	0.00	0.60	Large Fab 1		EL
120	QC	6 pcs		7/2/18	0.00	0.00	QC5		W/Reg.
130	Mill Conv	6 pcs		7/2/18	0.00	3.00	Mill Conv 1		18/8/20
150	QC	6 pcs		7/2/18	0.00	0.00	QC2 Machining-5		38
155	QC	6 pcs		7/2/18	0.00	0.00	QC8 Machining-5		38
160	Outsource	6 pcs		7/2/18	0.00	0.00	Outsource13		18-8-20
170	Packaging	6 pcs		7/2/18	0.00	0.00	Packaging2		15-SEP-2018
180	QC	6 pcs		7/2/18	0.00	0.00	QC6		38
185	Packaging	6 pcs		7/2/18	0.00	0.00	Packaging3		38
190	QC21-SA	6 Ea		7/2/18	0.00	0.00	QC21		18-SEP-2018

Part Op 110 - 1-Cut as per DWG. 2-Deburr

Descriptions: 130 - 1-Machine as per DWG. 2-Deburr

155 - Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG.

160 - Issue P/O to GROUPE ALTECH: P/O 040850 - Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Material type; 1018 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-1018-A-3.000W.250	1018 Angle 3.00" X0.250" Wall	1.1820 ft (.197 ea)	100-Start up Operation	

MT-HKS-AL-2.3000X3.000X0.250 5088867 X 125

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	MT-1018-A-3.000W.250	1	0	0



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Part Specifications

Specifications could not be found.

Container No: S092555



Part: RBEM262V3000101 - 19

Job No: 178199

Serial No/Batch: S092555

Revision: 1

Inspector:

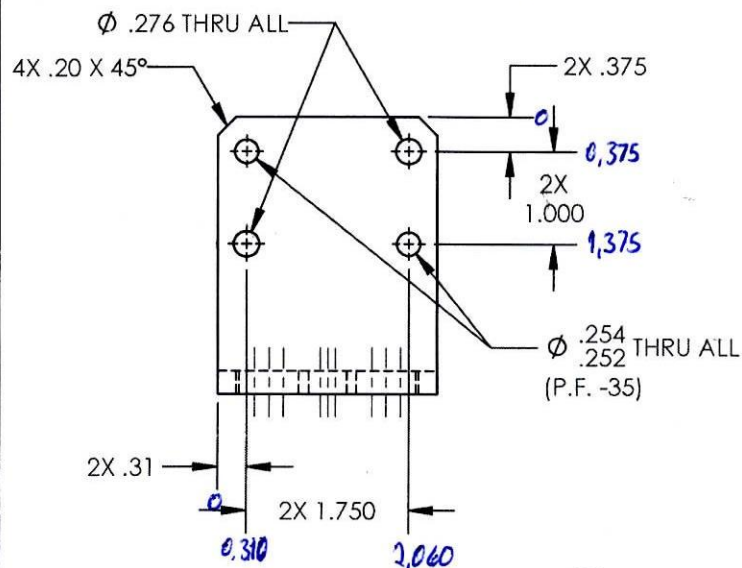
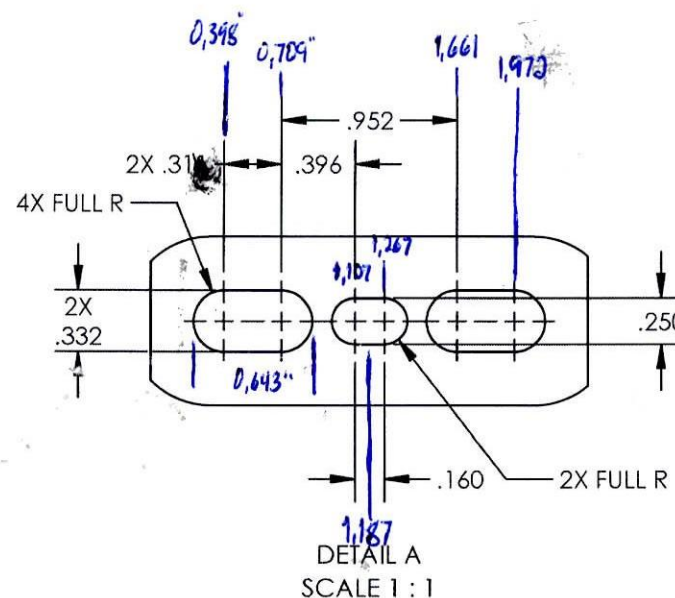
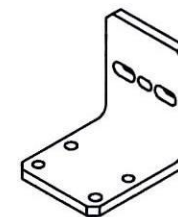
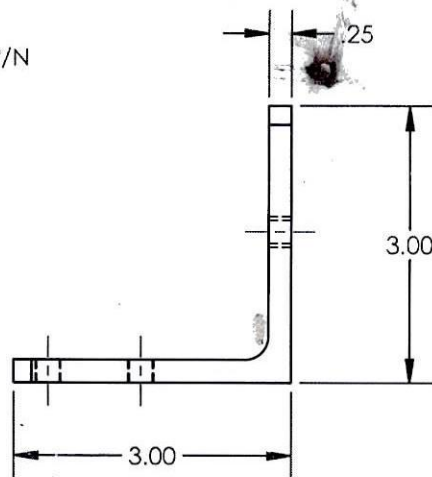
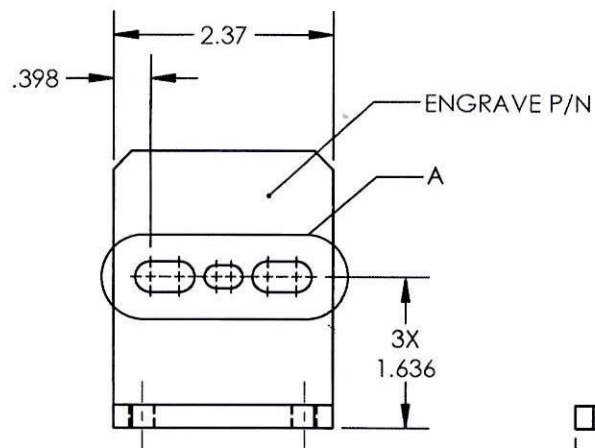
Exp Date:

Instructions:

Plex 7/13/18 9:48 AM dart.lacelle.linda

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
			INITIAL
			APPROVED



(-19)

ANGLE BRACKET

DART AEROSPACE	
TITLE EXTINGUISHING BOTTLE SUPPORT	
DWG NO. RBEM262V3000101-19	REV 1
MAT'L A36/1018/1020 HR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .010 FRACTIONS ± 1/8
FINISH ZINC PLATE	.XX ± .03 ANGLES ± 1°
SPEC ASTM B633 TYPE I SC 2	.X ± .1 SURFACES = 125✓
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:2	DATE 6/20/2016
SHEET 11 OF 15	

700 10.00 / 7.00 φ



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040850**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040850
PO Date: 8/27/18
Due Date: 8/31/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	181821	RBT102098-3	Plate -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	8/31/18	.8 pcs	0 pcs	8 pcs	\$15.00/pcs	\$120.00
2	178199	RBEM262V3000101-19	Angle Bracket -Issue P/O to GROUPE ALTECH: P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Material type; 1018 -Certificate of Conformity is required	Firmed	-	8/31/18	6 pcs	0 pcs	6 pcs	\$15.00/pcs	\$90.00

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	180095	RBE350A93-3500-00-1	Body -Issue P/O to Groupe Altech: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant as per Dwg RBE350A93-3500-00-1 Rev. 3A -Certificate of Conformity is required	Firmed	-	8/31/18	22 pcs	0 pcs	22 pcs	\$5.454545/pcs	\$120.00
							22 X		AUG 31 2018		
4	178985	RBE350A94-3700-A-03	Top -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	8/31/18	41 pcs	0 pcs	41 pcs	\$1.89/pcs	\$77.49
							41 X		SEP 04 2018		
5	181158	RBE350A94-3700-A-03	Top -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	8/31/18	20 pcs	0 pcs	20 pcs	\$1.89/pcs	\$37.80
							20 X		SEP 04 2018		
6	181469	C2-12-3	Lock -Issue P/O to Groupe Altech: P/O -Nickel plate, QQ-N-290, Class 2, Grade E or F ****verify plating thickness, grade could change**** NICKEL PLATE TO .0004-.0006 BAKE AFTER PLATE - Certificate of Conformity is required	Firmed	-	8/31/18	20 pcs	0 pcs	20 pcs	\$12.00/pcs	\$240.00
							20 X		SEP 04 2018		

PURCHASE ORDER

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
7	178986	RBE350A94-3700-A-01	Tube -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	8/31/18	30 pcs	0 pcs	30 pcs	\$3.85/pcs	\$115.50
8	181869	RBE350A94-3700-B-01	Tube -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	8/31/18	8 pcs	0 pcs	8 pcs	\$3.55/pcs	\$28.40
9	182039	RBEM632V3013101-5	Rod -Issue P/O to Groupe Altech : P/O _____ -Zinc plate, ASTM B633 TYPE 1 SC2 - Certificate of Conformity is required	Firmed	-	8/31/18	6 pcs	0 pcs	6 pcs	\$15.00/pcs	\$90.00
10	180175	RBE350A94-3700-A-05	Foot -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	8/31/18	40 pcs	0 pcs	40 pcs	\$2.80/pcs	\$112.00
Grand Total:											\$1,031.19

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.



Certificat de Conformité / Certificate of Compliance

(012221-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

012221- 2

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
04-Sep-2018		Jessie Boisvert		040850				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
2	RBEM262V3000101-19 ✓ Rev.	RBEM262V3000101-19 01 -ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours ASTM B633 TYPE 2 SC2	ZINC CH	6	6 ✓	0	0	0
4	RBE350A94-3700-A-03 ✓ Rev.	RBE350A94-3700-A-03 BLACK OXIDE FINISH, MIL-C-13924C, CLASS 1	BLACK-OXIDE CH	41	41 ✓	0	0	0
5	RBE350A94-3700-A-03 ✓ Rev.	RBE350A94-3700-A-03 BLACK OXIDE FINISH, MIL-C-13924C, CLASS 1	BLACK-OXIDE CH	20	20 ✓	0	0	0
6	C2-12--3 ✓ Rev.	C2-12--3 01 -E-NIC STEEL 200 [E-NICKEL STEEL 200] QQ-P-290 CLASS 2 GRADE E OR F 0.0004-0.0006 THICK BAKE AFTER	E-NICKEL STEEL CH	20	20 ✓	0	0	0

 DAS
 38
 9-89

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.